

AURICOR 401

FASHION FLASH PLATING SOLUTIONS FOR GALVANIC

Colour : **Green**

Use : **Bath**

Colour coordinates : **L:82.0**

a:-3.0

b:25.0

Product description

AURICOR 401 is an alkaline gold plating solution cyanide free, suitable to deposit a layer of green gold .Contains cadmium.

Operating conditions

Parameter	Average suggested value
Deposition time	90 seconds
Temperature	45 °C
Voltage	3.0 V
Current density	0.6 A/dm ²
Cathodic efficiency	20 mg/Amin
Deposition speed	0.07 u/min
Anodes	Ti/Pt net
Agitation	Moderate
Ventilation	Necessary

Maintenance of plating bath

For small plating solution volumes (up to 10 litres) we suggest to use the bath without replenisher . For higher volumes we suggest to use the related replenisher after analysis.

AURICOR 400RGL : Add 20 ml every 100 Amin.

AURICOR 401RB : Add after analysis.

AURICOR 400RA : Add after analysis.

Safety Information

Please refer to the safety data sheets for any information regarding safety and disposal (MSDS).

USER INSTRUCTIONS

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Products related

Cod.Articles	Description	Colour	Packaging
OR028101	AURICOR 401 Green gold plating solution for bath Au 1 g/L	verde	1.0 g/l
OR028201	AURICOR 400RA Replenisher Cd	—	100 ml
OR028301	AURICOR 401RB Secondary additive	—	100 mL
OR028401	AURICOR 400RGL Gold replenisher Au 100 g/L	—	100 mL