

USER INSTRUCTIONS

CLEANOR 109BP

ULTRASONIC DEGREASER FOR GALVANIC

Colour : —

Use : **Bath**

Colour coordinates : L: —

a: —

b: —

Product description

CLEANOR 109BP is a chemical degreaser in powder form medium alkaline for brass and zamak.

Operating conditions

Parameter	Average suggested value
Treatment time	240 seconds
Temperature	60 °C
Voltage	—
Current density	—
Cathodic efficiency	—
Deposition speed	—
Anodes	—
Agitation	Ultrasonic/Immersion
Ventilation	Necessary

Maintenance of plating bath

We recommend replacing it if the solution is dirty and with residues on the bottom.

Safety Information

Please refer to the safety data sheets for any information regarding safety and disposal (MSDS).

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Preparation of the galvanic bath

In order to prepare 1 L of ready to use solution is necessary following the right steps :

1. Arrange the working tank switching on the ventilation and all the safety devices.
2. Add 500 ml of water
3. Under agitation add 70 g for use on brass or add 50 g for use on zamak of CLEANOR 109BP and mix
4. Fill up to 1 L with tap water.
5. Set the right working temperature

Wait till the working temperature and start with plating operation

Notes

Instructions indicated in Our Process technical data sheets are the result of attentive checks and have been written as a guideline. They represent the best of our knowledge and refer to a normal use of our products. Such products are guaranteed in their quality up to the delivery: we cannot guarantee for the correct use of them, as this action is not under our direct control (addition or correction to plating baths are made by customer's personnel). As a consequence, process instructions have not to be intended as a guarantee of the final result in the use of our products.

Related products

Cod.Articles	Description	Colour	Packaging
SG020525	CLEANOR 109BP ultrasonic degreaser in powder form	—	25 kg