

USER INSTRUCTIONS

CLEANOR 181P

ELECTROLYTIC DEGREASER FOR GALVANIC

Colour : —

Use : **Bath**

Colour coordinates : L: —

a: —

b: —

Product description

CLEANOR 181 is a powder form concentrated electrolytic degreaser specifically designed for the perfect degreasing of metals precious.

Operating conditions

Parameter	Average suggested value
Treatment time	120 seconds
Temperature	20 °C
Voltage	6.5 V
Current density	6.5 A/dm ²
Cathodic efficiency	—
Deposition speed	—
Anodes	Stainless Steel
Agitation	Moderate
Ventilation	—

Maintenance of plating bath

The degreasing consumption is strictly related to the quantity of articles you have cleaned. Normally we suggest to change the solution when is dirty with deposition on the bottom or when the current displayed on the rectifiers is the 30% less then initially with the same working voltage.

Safety Information

Please refer to the safety data sheets for any information regarding safety and disposal (MSDS).

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Preparation of the galvanic bath

In order to prepare 1 L of ready to use solution is necessary following the right steps :

1. Arrange the working tank switching on the ventilation and all the safety devices.
2. Add 500 ml of water
3. Under agitation add 80 g of CLEANOR 181P and mix
4. Fill up to 1 L with tap water.
5. Set the right working temperature

Wait till the working temperature and start with plating operation.

Related products

Cod.Articles	Description	Colour	Packaging
SG011725	CLEANOR 181P (sgrassatura elettrolitica in polvere industriale)	—	25 kg