

USER INSTRUCTIONS

CLEANOR 201P

ULTRASONIC DEGREASER FOR GALVANIC

Colour : —	Use : Bath	Colour coordinates : L: —	a: —	b: —

Product description

CLEANOR 201P is a degreaser in powder form with caustic agents for ultrasonic cleaners for the perfect degreasing of precious metals.

Operating conditions

Parameter	Average suggested value	
Treatment time	120 seconds	
Temperature	70 °C	
Voltage	_	
Current density	_	
Cathodic efficiency	_	
Deposition speed	_	
Anodes	_	
Agitation	Ultrasonic/Immersion	
Ventilation	Necessary	

Maintenance of plating bath

We recommend replacing it if the solution is dirty and with residues on the bottom.

Safety Information

Please refer to the safety data sheets for any information regarding safety and disposal (MSDS).



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Preparation of the galvanic bath

In order to prepare 1 L of ready to use solution is necessary following the right steps :

- 1. Arrange the working tank switching on the ventilation and all the safety devices.
- 2. Add 500 ml of water
- 3. Under agitation add 40 g of CLEANOR 201P and mix
- 4. Fill up to 1 L with tap water.
- 5. Set the right working temperature

Wait till the working temperature and start with plating operation

Notes

Instructions indicated in Our Process technical data sheets are the result of attentive checks and have been written as a guideline. They represent the best of our knowledge and refer to a normal use of our products. Such products are guaranteed in their quality up to the delivery: we cannot guarantee for the correct use of them, as this action in not under our direct control (addiction or correction to plating baths are made by customer's personnel). As a consequence, process instructions have not to be intended as a guarantee of the final result in the use of our products.

Related products

Cod.Articles	Description	Colour	Packaging
SG021401	CLEANOR 201P ultrasonic degreasers for galvanic in powder form	_	1 kg
SG021410	CLEANOR 201P ultrasonic degreasers for galvanic in powder form		10 kg
SG021425	CLEANOR 201P ultrasonic degreasers for galvanic in powder form		25 kg