

## **USER INSTRUCTIONS**

# **CLEANOR 201P**

ULTRASONIC DEGREASER FOR GALVANIC

Colour : —	Use : Bath	Colour coordinates : L: —	a: —	b: —

## **Product description**

CLEANOR 201P is a degreaser in powder form with caustic agents for ultrasonic cleaners for the perfect degreasing of precious metals.

#### **Operating conditions**

Parameter	Average suggested value	
Treatment time	120 seconds	
Temperature	70 °C	
Voltage	_	
Current density	_	
Cathodic efficiency	_	
Deposition speed	_	
Anodes	_	
Agitation	Ultrasonic/Immersion	
Ventilation	Necessary	

### Maintenance of plating bath

We recommend replacing it if the solution is dirty and with residues on the bottom.

### **Safety Information**

Please refer to the safety data sheets for any information regarding safety and disposal (MSDS).



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### Preparation of the galvanic bath

In order to prepare 1 L of ready to use solution is necessary following the right steps :

- 1. Arrange the working tank switching on the ventilation and all the safety devices.
- 2. Add 500 ml of water
- 3. Under agitation add 40 g of CLEANOR 201P and mix
- 4. Fill up to 1 L with tap water.
- 5. Set the right working temperature

Wait till the working temperature and start with plating operation

#### Notes

Instructions indicated in Our Process technical data sheets are the result of attentive checks and have been written as a guideline. They represent the best of our knowledge and refer to a normal use of our products. Such products are guaranteed in their quality up to the delivery: we cannot guarantee for the correct use of them, as this action in not under our direct control (addiction or correction to plating baths are made by customer's personnel). As a consequence, process instructions have not to be intended as a guarantee of the final result in the use of our products.

#### **Related products**

Cod.Articles	Description	Colour	Packaging
SG021401	CLEANOR 201P ultrasonic degreasers for galvanic in powder form	_	1 kg
SG021410	CLEANOR 201P ultrasonic degreasers for galvanic in powder form		10 kg
SG021425	CLEANOR 201P ultrasonic degreasers for galvanic in powder form		25 kg