

### CLEANOR 222P

ULTRASONIC DEGREASER FOR GALVANIC

Colour : —

Use : **Bath**

Colour coordinates : L: —

a: —

b: —

#### Product description

CLEANOR 222P is a degreaser in powder form with caustic agents for ultrasonic cleaners for the perfect degreasing of precious metals.

#### Operating conditions

Parameter	Average suggested value
Treatment time	120 seconds
Temperature	70 °C
Voltage	—
Current density	—
Cathodic efficiency	—
Deposition speed	—
Anodes	—
Agitation	Ultrasonic/Immersion
Ventilation	Necessary

#### Maintenance of plating bath

We recommend replacing it if the solution is dirty and with residues on the bottom.

#### Safety Information

Please refer to the safety data sheets for any information regarding safety and disposal ( MSDS ).

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Colour : —

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a: —

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#### Preparation of the galvanic bath

In order to prepare 1 L of ready to use solution is necessary following the right steps :

1. Arrange the working tank switching on the ventilation and all the safety devices.
2. Add 500 ml of water
3. Under agitation add 40 g of CLEANOR 222P and mix
4. Fill up to 1 L with tap water.
5. Set the right working temperature

Wait till the working temperature and start with plating operation

#### Notes

Instructions indicated in Our Process technical data sheets are the result of attentive checks and have been written as a guideline. They represent the best of our knowledge and refer to a normal use of our products. Such products are guaranteed in their quality up to the delivery: we cannot guarantee for the correct use of them, as this action is not under our direct control (addition or correction to plating baths are made by customer's personnel). As a consequence, process instructions have not to be intended as a guarantee of the final result in the use of our products.

#### Related products

Cod.Articles	Description	Colour	Packaging
SG020425	CLEANOR 222P ultrasonic degreasers for galvanic in powder form	—	25 kg