

CLEANOR 306P

Activator for zamak

Colour : —

Use : **Bath**

Colour coordinates : L: —

a: —

b: —

Product description

CLEANOR 306 is an acid salts mixtures useful for zamak activation.

Operating conditions

Parameter	Average suggested value
Treatment time	45 seconds
Temperature	25 °C
Voltage	—
Current density	—
Cathodic efficiency	—
Deposition speed	—
Anodes	—
Agitation	Moderate
Ventilation	Necessary

Maintenance of plating bath

The neutralization consumption is strictly related to the quantity of articles you have neutralized. Normally we suggest to change the solution when is dirty with deposition on the bottom. We recommend replacing it if you perceive a clear decrease in the activating power on the pieces or if the total acidity of the product falls by 30% compared to the initial value.

Safety Information

Please refer to the safety data sheets for any information regarding safety and disposal (MSDS).

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a: —

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Preparation of the solution

CLEANOR 306P is supplied in powder form. To prepare a 1 L bath for use, proceed as follows:

1. Fill the bath with 50 L of demineralized water
2. Turn on the extractor and use protective gloves and glasses before continuing with the dissolution steps
3. Turn on the filter pump and stir in 50 g of CLEANOR 306P
4. Add demineralised water to make up the final volume.
5. You can start the treatment when it reaches the optimal temperature.

Notes

Instructions indicated in Our Process technical data sheets are the result of attentive checks and have been written as a guideline. They represent the best of our knowledge and refer to a normal use of our products. Such products are guaranteed in their quality up to the delivery: we cannot guarantee for the correct use of them, as this action is not under our direct control (addition or correction to plating baths are made by customer's personnel). As a consequence, process instructions have not to be intended as a guarantee of the final result in the use of our products.

Related products

Cod.Articles	Description	Colour	Packaging
AT010525	CLEANOR 306P (Activator for zamak)	—	25 Kg