

CLEANOR 415

RINSE AID

Colour : —

Use : **Bath**

Colour coordinates : L: —

a: —

b: —

Product description

CLEANOR 415 is a surfactant-based liquid product that makes metal surfaces hydrophobic so that water runs off them more easily. This means that the surfaces are less damp, can be dried faster and are less prone to oxidation. The absence of drops on the surfaces also mitigates the formation of lime scale stains caused by hard water.

Operating conditions

Parameter	Average suggested value
Treatment time	120 seconds
Temperature	25 °C
Voltage	—
Current density	—
Cathodic efficiency	—
Deposition speed	—
Anodes	—
Agitation	—
Ventilation	—

Maintenance of plating bath

CLEANOR 415 is consumed exclusively by entrainment, so the duration of the solution is unknown. If the treatment is intensive, we recommend changing the solution every week, or adding the concentrated product to the treatment bath.

Safety Information

Please refer to the safety data sheets for any information regarding safety and disposal (MSDS).

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RINSE AID

Colour : —

Use : —

Colour coordinates : L: —

a: —

b: —

Preparation of the solution

CLEANOR 413M rinse aid is supplied in concentrated form. To prepare a 100 litre bath for use, proceed as follows:

1. Fill the bath with 50 litres of demineralized water
2. Turn on the extractor and use protective gloves and glasses before continuing with the dissolution steps
3. Turn on the filter pump and stir in 3 litres of CLEANOR 415
4. Add demineralised water to make up the final volume.
5. You can start the treatment when it reaches the optimal temperature.

Notes

Instructions indicated in Our Process technical data sheets are the result of attentive checks and have been written as a guideline. They represent the best of our knowledge and refer to a normal use of our products. Such products are guaranteed in their quality up to the delivery: we cannot guarantee for the correct use of them, as this action is not under our direct control (addition or correction to plating baths are made by customer's personnel). As a consequence, process instructions have not to be intended as a guarantee of the final result in the use of our products.

Related products

Cod.Articles	Description	Colour	Packaging
AS010301	CLEANOR 415 Rinse aid	—	1 - 25 L