

### **USER INSTRUCTION**

### **ENALOR** series

DECORATIVE AND HARDENING ENAMELS

### Color : VARIOUS

#### **Product description**

ENALOR is a series of cold enamels with high technical characteristics obtained by mixing only high quality epoxy resins which, once hardened, can be polished / lapped and laser-marked.

All ENALOR enamels are free of heavy metals and comply with EN 71 part 3; 1994 and appendices of 2000 and 2002 AC.

#### **Condizioni operative**

Parametro	Valore medio suggerito	
Ratio colour /Hardner	10:4	10 g COLOUR ; 4 g HARDENING
Hardening oven temperature	70/80 °C	Hot air ventilated oven
Pre polishing waiting time	6 hours	

The chemical composition of our products is specified on the label you find on each pot. Weight and quantity utilization are described on hardeners. All enamels can be mixed together. It is important to pay attention to hygienic conventions. For example we always suggest to work in places where there is no powder. Remember that if the enamel gets in touch with skin, you do not have to use acid solutions: just wash with water. Even if our enamels are not composed by acid solutions, we suggest you to use a vacuum system to prevent eventual problems. Always remember to test the enamel on the surface where you have to work, just because we cannot grant compatibility with solutions of different and unknown origin. To use, consult the technical data sheet

#### Safety Information

Please refer to the safety data sheets for any information regarding safety and disposal (MSDS).



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Related products		
Cod.Article	Description	Packaging
SM010101 / 9901	ENALOR 100 (plain enamels series )	1 Kg
SM020101 / 9901	ENALOR 200 (transparent enamels series )	1 Kg
SM030101 / 9901	ENALOR 300 (special additives series for enamels)	1 Kg e 1 NR
SM040101 / 9901	ENALOR 400 (hardener additives for enamels)	1 Kg