

### STR-400PD

PALLADIUM STRIPPER

Colour : —

Use : **Bath**

Colour coordinates : L: —

a: —

b: —

#### Product description

STR-400PD is a stripper specifically for palladium, easy to use and supplied cyanide free.

#### Operating conditions

Parameter	Average suggested value
Deposition time	500 seconds
Temperature	45 °C
Voltage	—
Current density	—
Cathodic efficiency	—
Stripper speed	0.6 µm/min
Anodes	—
Agitation	Moderate
Ventilation	Necessary

#### Maintenance of plating bath

Product consumption is proportional to the quantity of palladium dissolved. Normally the user decides when to change the solution as the product begins to perform less. The solution is generally replaced when the palladium concentration reaches 10 g/l.

#### Safety Information

Please refer to the safety data sheets for any information regarding safety and disposal ( MSDS ).

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#### Preparation of the galvanic bath

The product STR-400PD is supplied in concentrated form and must be diluted with water and potassium cyanide added to be used. To prepare 10 litres of the solution ready to use, do as follows:

1. Switch on the suction and use all the necessary IPD necessary before continuing with the dissolution operations
2. Fill the tank with 5 litres of STR-400PD
3. Add 300 g of potassium cyanide and shake the solution.
4. Once mixing and dissolution is complete, add water for the right volume, switch on the filter pump and heating resistor by setting the desired temperature.
5. Start work by immersing the pieces to treat for the time necessary

#### Notes

Instructions indicated in Our Process technical data sheets are the result of attentive checks and have been written as a guideline. They represent the best of our knowledge and refer to a normal use of our products. Such products are guaranteed in their quality up to the delivery: we cannot guarantee for the correct use of them, as this action is not under our direct control (addition or correction to plating baths are made by customer's personnel). As a consequence, process instructions have not to be intended as a guarantee of the final result in the use of our products.

#### Products related

Cod.Articles	Description	Colour	Packaging
ST011801	STR-400PD Palladium stripper	—	5 L